

CASE STUDY: Advanced DX (ADX) Ammonia



SHEPHERD'S PROCESSED EGG Spanish Fork UT

Type of facility: Food Processing

Owner: Shepherds Processed Egg	Results/Benefits Delivered
Location: Spanish Fork UT	∘Total ammonia charge: 400 lbs ∘Estimated pumped ammonia charge: 4500 lbs
Floorspace: 10,000 sq ft Total refrigeration load: 150 TR 120 TR @ +23 deg F (glycol chiller) 30 TR @ -25 degF (ADX freezer)	 Reduction in installed cost: \$125,000 less than pumped ammonia \$180,000 less than R507 Other: Natural solution eliminates HFC's
Single stage screw compressors with PHXR water cooled condenser. Water cooled PHXR oil cooling. Flooded PHXR glycol chiller. ADX evaporators used in blast freezer cells.	∘Extremely low ammonia charge

Colmac Advanced Direct Expansion(ADX)

Benefits:

- » Significantly smaller ammonia charge
 - 7 lbs/TR vs 30 lbs/TR for pumped bottom feed
 - · Reduced health and safety risks
 - Reduced regulatory burden (< 10,000 lbs)
 - Faster defrost cycle
- » Energy efficient
- » Lower first cost*
- » Simple operation

*Compared to traditional pumped ammonia



CE(PED) Certification, ASME Sec. VIII, Canadian Registration Number, UL508, Canadian Standards Association





CRN



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